

# Sterility Testing & Validation of Radiopharmaceuticals.

Regulatory Obligation and Strategic Risk Factor.



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## Executive Summary

Sterility testing of radiopharmaceuticals is unequivocally required under USP and Ph. Eur. standards. However, the combination of mandatory GMP compliance with short-lived radionuclides, radiation protection constraints, and economic feasibility represents a significant operational challenge. Time delays may directly impact patient safety and batch release reliability. Therefore, a robust, standardized sterility testing strategy is essential - one that ensures regulatory compliance while maintaining operational efficiency and minimizing risk in radioactive product environments.

## Market Context and Regulatory Framework

The radiopharmaceutical market is experiencing dynamic growth across therapeutic and diagnostic indications. Increasing approvals, higher production volumes, and more complex manufacturing processes lead to intensified regulatory scrutiny. At the same time, USP and Ph. Eur. mandate GMP-compliant sterility testing for all parenteral products. The short half-lives of many radionuclides create substantial time pressure, making rapid, reliable sterility assurance critical.

Additional complexity arises from radiation protection regulations, occupational safety requirements, limited specialized laboratory capacities, and logistical constraints affecting transport and batch release timelines. Inefficient or inadequately adapted testing processes may cause release delays, increased radiation exposure, or compliance risks. Companies must therefore reconcile strict regulatory requirements with operational feasibility and economic sustainability under accelerating market dynamics.

## Scientific Background

Sterility testing of radiopharmaceuticals is subject to the same pharmacopeial requirements as all parenteral medicinal products. Compendial methods must demonstrate suitability, including validated microbial recovery and growth promotion testing under product-specific conditions. A critical regulatory misconception is the assumption that reduced microbial detection after radioactive decay reflects a sterilizing radiation effect. In practice, diminished recovery is more often attributable to formulation-related stress factors such as limited nutrient availability, antioxidant systems, or complexing agents that impair microbial viability. From a compliance perspective, delayed initiation of sterility testing may alter method performance characteristics. Sublethally injured or metabolically stressed microorganisms may no longer proliferate under standard incubation conditions,

thereby compromising detection sensitivity and increasing the risk of false-negative results. This directly challenges method suitability and data robustness. Regulatory authorities require prompt test initiation. While pharmacopeial texts mandate starting the sterility test as soon as possible, FDA guidance specifies that testing should generally begin within 30 hours after manufacture. Immediate initiation therefore safeguards microbial recoverability, method validity, and GMP-compliant release decisions.

## Structured, risk-based Testing Strategy

A compliant sterility testing strategy for radiopharmaceuticals must translate the requirement for immediate test initiation into a technically controlled and regulatorily robust process. This demands an integrated, risk-based framework combining radionuclide characterization, dose assessment, validated methodology, and appropriate containment technology. At project initiation, radionuclide half-life, activity level, formulation properties, and expected radiation impact on the microbiological system are systematically evaluated. The objective is to initiate sterility testing as close to manufacturing as possible while preserving microbial recoverability and ensuring occupational safety.

# Sterility Testing & Validation

CUP Contract Labs operates a patented isolator concept specifically engineered for GMP-compliant sterility testing of radioactive medicinal products. The system enables aseptic handling under radiation-shielded, controlled pressure conditions, allowing immediate initiation without compromising cleanroom classification or personnel protection.

As an automated alternative, Sterinow® from TRASIS introduces a cassette-based filtration technology designed for standardized, reproducible sterility testing directly at the production site. The closed, automated system enables controlled separation of radioactive fractions prior to incubation while microorganisms remain retained on the membrane. This reduces radiation exposure, minimizes operator dependency, decreases waste, and allows higher activity levels to be processed safely. Clearly defined interfaces between Manufacturing, QC, QA, and Radiation Safety ensure alignment with regulatory timing expectations. Validation under radioactive conditions confirms method suitability and detection robustness.

Together, the patented isolator infrastructure and the automated Sterinow® platform establish a scalable sterility assurance model tailored to the specific risk profile of radiopharmaceuticals.



## Industry-Specific Constraints

Sterility testing of radiopharmaceuticals differs fundamentally from conventional parenteral testing due to the interaction between radionuclide decay, formulation-induced microbial stress, and strict timing requirements.

Regulatory expectations mandate immediate initiation, while operational reality is constrained by radiation protection, shielding, and half-life dynamics.

The key differentiation lies in the ability to combine early test initiation with validated microbial recoverability under radioactive conditions. Integrated containment concepts and automated filtration technologies enable controlled activity reduction without compromising detection sensitivity. This transforms sterility testing from a reactive compliance task into a proactively engineered, radiation-adapted quality process.

## Strategic Value

A radiation-adapted, immediately executable sterility testing strategy directly reduces regulatory, operational, and financial risk. Early initiation preserves microbial recoverability, stabilizes batch release timelines, and strengthens robustness of GMP release decisions.

Manufacturers may either establish dedicated radiation-adapted sterility infrastructure internally or rely on a specialized contract laboratory with validated isolator systems and automated testing platforms. Engaging an experienced partner such as CUP Contract Labs enables compliant, time-critical testing without significant capital investment. In high-value therapeutic markets, robust sterility assurance becomes a strategic lever for approval security and accelerated market access.



## Conclusion

As nuclear medicine continues to expand, particularly in high-value therapeutic applications, the regulatory expectation remains unequivocal: radiopharmaceuticals must be sterile, and testing must begin without delay. Immediate, radiation-adapted sterility strategies are therefore not optional but essential to ensure method validity and release reliability.

Whether implemented internally or through a specialized contract laboratory, structured and validated testing concepts safeguard patient safety, regulatory compliance, and sustainable market success in an increasingly demanding environment.

## Any questions?

Let's talk.



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